REACT 350[®] (36") (3 foot [915 mm] wide Systems)

<u>**R**</u>eusable <u>Energy</u> <u>A</u>bsorbing <u>C</u>rash <u>T</u>erminal



Self-Restoring, Reusable Crash Cushions for Narrow Hazards



Saving Lives By Design

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General Information

This manual contains important information on the RE-ACT 350 (36"). Proper installation of the REACT 350 (36") is essential to assure maximum performance. Take the time to review this manual including product limitations thoroughly before performing the necessary design work. Do not attempt to install any crash cushion without the proper plans and installation manual from the manufacturer.

If you need additional information, or have questions about the REACT 350 (36"), please call:

Energy Absorption Systems, Inc. **Customer Service Department at 1-888-323-6374**.

RETURN GOODS POLICY

Before returning any goods for credit please contact Energy Absorption Systems Inc. Customer Service Department at 1-888-323-6374 or your local distributor for proper instructions.

System Overview

The REACT 350[®] (36") is a highly efficient, redirective, nongating, reusable crash cushion. This System is capable of shielding hazards up to 914 mm (3') wide. It consists of a series of "smart plastic" cylinders attached to a steel base track. The term "smart plastic" refers to the memory characteristics of the cylinders. After a head-on design impact as described in NCHRP 350*, the REACT 350 (36") has the ability to recover a major portion of its shape, position and energy absorbing capability.



The REACT 350 (36") utilizes various cylinder wall thicknesses to accommodate both light cars and heavier, highcenter-of-gravity vehicles. Its modular design allows the System length to be tailored to the specific design speed of the site.

Two backup options are available to further meet specific requirements of each location. A self-contained backup is available, or the REACT 350 (36") can be mounted to a new or existing concrete backup. In some locations, either backup type may be applicable.

*NCHRP Report 350 = National Cooperative Highway Research Program Report 350

Copies may be obtained from: Transportation Research Board National Research Council

General Specifications

I. General

All REACT 350[®] (Reusable Energy Absorbing Crash Terminal 350) shall be produced by Energy Absorption Systems, Incorporated, of Chicago, Illinois.

II. Description of System

A. General

REACT 350 refers to a family of reusable crash cushions made up from arrays of cylinders that have the ability to recover a major portion of their shape, position, and capabilities after being impacted. Transitions are available and may be required depending on the site conditions.

B. Component Description

- 1. The cylinders shall be made of high molecular weight, high-density polyethylene (HMW/HDPE). Each cylinder shall be nominally 915 mm [36"] outside diameter and 1.22 m [48"] high. The wall thickness of the cylinders may vary from 20 mm [.8"] to 53 mm [2.1"]. Cylinder color shall be black.
- 2. The REACT 350 (36") shall have a restraining cable system consisting of heavy galvanized steel wire rope on each side of the system.
- 3. Two options for backups are available for the REACT 350 (36").
 - a. The steel, Self-Contained Backup Assembly has a cable system that begins and ends at the front anchor and is looped through an adjustable tensioning device on the sides of the backup, thus providing two cable strands on each side of the unit.
 - b. The Side Mounted Anchor System is designed to be anchored to an existing concrete block. The system shall have two sets of cable strands on each side of the System, thus providing four cable strands on each side of the System.

C. Material Specifications

- 1. Metal work shall be fabricated from either M1020 Merchant Quality or ASTM A-36 steel. After fabrication, metal work shall be galvanized in accordance with ASTM A-123. All welding shall be done by or under the direction of a certified welder.
- 2. The System shall be assembled with galvanized fasteners. All bolts, nuts, and washers shall be Commercial Quality "American National Standard" unless otherwise specified.

III. Performance Criteria

- A. The REACT 350 (36") shall perform as a redirective, non-gating crash cushion as specified in the National Cooperative Highway Research Program Report 350, 1993, (NCHRP 350).
 - 1. The REACT 350 (36") Nine Row System shall perform as specified in NCHRP 350 when impacted at a speed of 100 km/h (62 mph).
 - 2. The REACT 350 (36") Six Row System shall perform as specified in NCHRP 350 when impacted at a

General Specifications (cont'd.)

speed of 90 km/h (55 mph).

- 3. The REACT 350 (36") Four Row System shall perform as specified in NCHRP 350 when impacted at a speed of 70 km/h (43 mph).
- 4. The REACT 350 (36") System will be able to withstand multiple impacts without cylinder replacement. All cylinders require replacement when the REACT 350 (36") cannot be pulled out and held at 90% of its original length. It is anticipated that the plastic cylinders will survive in a highway environment for a period ranging from 10 to 15 years unless damaged due to impacts. To ensure full impact performance the unit shall require inspection after each impact and shall be pulled out to its original length.

B. Evaluation Criteria

- For head-on impacts into the nose, a REACT 350 (36") shall be specified that is capable of meeting the Occupant Risk Criteria as recommended in NCHRP 350. For vehicles weighing between 820 and 2000 kg [1810 and 4410 lbs.], the theoretical impact velocity of a hypothetical front seat passenger against the vehicle's interior (calculated from vehicle acceleration and 660 mm [24"] forward displacement) shall be less than 12 m/s [39.4 ft/sec], and the vehicle's highest 10 millisecond average acceleration subsequent to the instant of the hypothetical passenger impact shall be less than 20 G's.
- 2. The REACT 350 (36") Nine Row System shall be capable of redirecting 2000 kg [4,410 lb.] vehicles that impact the sides of the system at speeds up to 100 km/h [62 mph] at angles of 20° for both right-way and wrong-way impacts (angles measured from system's longitudinal centerline) assuming appropriate transition hardware is properly installed. The REACT 350 (36") Nine Row System shall be capable of redirecting 820 kg [1,810 lb.] vehicles that impact the sides of the system at speeds up to 100 km/h [62 mph] at angles of 15°.
- 3. The REACT 350 (36") shall be designed and constructed so no solid debris is present from the system that can create a hazard on the roadway after either head-on or side angle design impacts.

IV. Test Criteria

The REACT 350 (36") Nine Row System shall have been fully tested per the recommended criteria set forth in the National Cooperative Highway Research Program (NCHRP) Report 350, 1993, Test Level 3 for redirective, non-gating terminals and crash cushions.

V. Design and Selection Criteria

- A. Design, selection and placement of crash cushions shall conform to The American Association of State and Highway and Transportation Officials (AASHTO) Publication, "Roadside Design Guide" 1996.
- B. Installation of REACT 350 (36") Systems shall be accomplished in accordance with the recommendations of Energy Absorption Systems, Inc.

Design Criteria

Backup Type

It is important to fully understand the limitations of each backup type so the correct REACT 350 (36") is chosen for each location.

The REACT 350 (36") is available with a selfcontained backup or may be attached to a concrete backup. Refer to figures 1 and 2 along with the backup assembly drawings to determine which type of backup is appropriate.

Self-Contained Backup

REACT 350 (36") with a self-contained "steel tube" backup require two cables, one cable on each side of the cylinders. These cables begin at the front of the system, travel through the cable clips on the cylinders, loop around the backup structure, travel back through the cable clips, and terminate at the front of the system.

Concrete Backup

REACT 350 (36") with a concrete backup require four cables. Two cables on each side of the cylinders begin at the side anchor plates, travel through the cable clips on the cylinders, loop around the pin on the front anchor plates, travel back through the cable clips, and terminate at the side anchor plates.

Existing concrete structures may serve as backups for REACT 350 (36") provided they meet specific size and strength requirements.



Figure 1 Self-Contained Backup



Figure 2 Concrete Backup

Design Criteria (cont'd.)

Number of Bays

A bay consists of one cylinder. The terms bay and cylinder may be used interchangeably. The cylinder at the front of the system (traffic end) is always bay 1, and each subsequent bay is sequentially numbered to the rear of the system (hazard end). The standard REACT 350 (36") is available in 4, 6, and 9 bay configurations so the length of the system can be custom tailored for the design speed of the roadway.



Foundation/Anchoring

Permanent Installations

For permanent installations, the REACT 350 (36") should be installed only on an existing or freshly placed and cured concrete base (28 MPa [4000 psi] minimum). Orientation of the concrete base and the attenuator must comply with the project plans or as otherwise determined by the resident project engineer.

Recommended dimension and reinforcement specifications for new concrete pads can be found on the standard drawings.

Temporary Installations

For temporary installations in construction zones, RE-ACT 350 (36") models may be installed on asphalt. Only systems with a self-contained backup may be installed on asphalt. Provide a minimum of 76 mm [3"] layer of asphalt over a minimum of 76 mm [3"] layer of Portland Cement concrete, 152 mm [6"] layer of asphalt over 152 mm [6"] layer of subbase, or 203 mm [8"] layer of asphalt with no subbase. Refer to figures 5a, 5b, 5c or 5d. 460 mm [18"] threaded rods, installed with the two part MP-3 grout must be used for these foundations.

A pre-cast, steel reinforced, concrete slab may also be used with the 4-bay systems. A simple excavation will facilitate quick and easy placement and removal at temporary locations. Pre-cast slabs may be created for longer systems, but generally these do not facilitate installation and removal significantly.

Design Criteria (cont'd.)

Foundation Specifications for Permanent Installations

For an independant, soil-supported system, include a below-grade anchor block as part of the pad detail. See figure 4a. The large block will keep the pad from sliding during an impact. If the system is to be placed against and supported by a rigid barrier or other structure, the below-grade anchor block may be omited. See figure 4b. Additional details can be found on the standard drawings.



Figure 4 Below-Grade Anchor Block



Figure 5 Anchor Block Not Needed

Design Criteria (cont'd.)

The REACT 350 (36") may be installed on any of the following foundations using the specified anchorage:

A: Concrete Pad

Foundation

150 mm [6"] minimum Portland Cement Concrete (P.C.C.)

<u>Anchorage</u>

MP-3 Polyester Anchoring System:

- 190 mm [7.5"] studs
- 140 mm [5.5"] embedment



Figure 6 Concrete Pad

B: Asphalt over P.C.C.

Foundation

75 mm [3"] minimum Asphaltic Concrete (A.C.) over 75 mm [3"] minimum Portland Cement Concrete (P.C.C.)

<u>Anchorage</u>

MP-3 Polyester Anchoring System:

- 460 mm [18"] studs
- 420 mm [16.5"] embedment



75 mm [3"] A.C.

75 mm [3"] P.C.C.

Figure 7 Asphalt/Concrete

Definitions:

A. C. (Asphaltic Concrete)



AR-4000 A. C. (Per ASTM D3381 '83) .75" Maximum, Medium (Type A or B) aggregate.

Sieve Size	Operating Range (%) Passing
1"	100
3/4"	95-100
3/8"	65-80
No. 4	49-54
No. 8	36-40
No. 30	18-21
No. 200	3-8



Design Criteria (cont'd.)

C: Asphalt over Subbase

Foundation

150 mm [6"] minimum Asphaltic Concrete (A.C.) over 150 mm [6"] minimum Compacted Subbase (C.S.)

<u>Anchorage</u>

MP-3 Polyester Anchoring System:

- 460 mm [18"] studs
- 420 mm [16.5"] embedment

D: Asphalt Only

Foundation

200 mm [8"] minimum (A.C.).

<u>Anchorage</u>

MP-3 Polyester Anchoring System:

- 460 mm [18"] studs
- 420 mm [16.5"] embedment



P.C.C. (Portland Cement Concrete)



Stone aggregate concrete mix, 4000 psi minimum 28 day compressive strength (Sampling per ASTM C31-84 or ASTM C42-84a, testing per ASTM C39-84).

C.S. (Compacted Subbase)



150 mm [6"] minimum depth 95% compaction, Class 2 aggregate.

Sieve Size	Moving Average (%) Passing
3"	100
2 1/2"	90-100
No. 4	40-90
No. 200	0-25

Design Criteria (cont'd.)

Special Site Conditions

Contact Energy Absorption Systems Customer Service Department if you would like assistance with your application, as proper model selection is essential to the performance of the REACT 350 System. You will need to answer the following questions:

- Are curbs, islands, or elevated objects (delineators or signs) present at the site? What height and width are they? All curbs and elevated objects should be removed. Curbs should be removed from behind the backup to approximately 15 m [50'] in front of the REACT 350 (36"). Any curbs that must remain should be 102 mm [4"] maximum and be mountable. Signs should not interfere with the system's ability to collapse. Generally, a vehicle should not interact with two appurtenances at the same time. Allow adequate spacing.
- 2. If the installation site is a gore area (place where two roads diverge), what is the angle of divergence?
- 3. What is the general geometry of the site? Include the roadway for 150 m [500'] in front of the hazard, so traffic patterns can be visualized.
- 4. Is there an existing guardrail or median barrier at the site?
- 5. What is the width of the hazard to be protected?
- 6. Will there be traffic approaching from the rear of the system? Is the system in a twoway traffic situation with traffic going in opposite directions on either side of the system? Or, is the system on the side of the road where cross over traffic is a concern? If so, a transition from the hazard to the rear of the system may be necessary to prevent a vehicle from snagging on the rear of the system. See bidirectional traffic page 16.
- 7. Are there any other unique features at the site that may affect the positioning or performance

of the REACT 350 (36")? (See next paragraph)

Other Factors That May Affect Your Design:

- 1. The existence of drain inlets or buried culvert pipe.
- 2. Junction boxes or other appurtenances located near the hazard.
- 3. Insufficient space for the length of system preferred.
- 4. The location and movement of expansion joints.
- 5. Breaking cross-slopes under or near the proposed installation or severe cross-slope under the system. Provide leveling to 8% maximum slope see Figure 6. Often a system can be moved further forward to a more level site. Transitioning may be extended back to the existing hazard to accommodate the site.



1 12 1:12

Figure 10 Cross-Slope

Design Criteria (cont'd.)

Deference	Madal Na	# of	Syste	m Length	Max. Design Speed					
Reference	Iviouel INO.	Bays	Meters	Feet-inches	km/h	mph				
DEACT 250 4	43B036	4	4.64	15'-2 3/4''	70	43				
KLAC1 550.4	43C036	4	4.19	13'-9''	70	43				
DEACT 250 6	55B036	6	6.47	21'-2 3/4''	89	55				
KLAC1 550.0	55C036	6	6.02	19'-9''	89	55				
DEACT 250.0	62B036	9	9.21	30'-2 3/4''	100	62				
KEAC1 350.9	62C036	9	8.76	28'-9''	100	62				
	70B036	9	9.21	30'-2 3/4''	113	70				
KLAC1 350.9H5	70C036	9	8.76	28'-9''	113	70				

REACT 350 (36") Standard Model Numbers

WARNING!

Shaded area depicts systems not tested to NCHRP Report 350 standards. NCHRP Report 350 does not outline test criteria for speeds in excess of 100 km/h (62 mph). Reference REACT 350.9HS is identical to Reference REACT 350.9 except some of the cylinders are thicker. Reference REACT 350.9HS is expected to comply with NCHRP Report 350 TL-3 requirements and offer additional capacity for impacts up to 115 km/h [70 mph].

Impact conditions which differ from those described in the NCHRP Report 350 test matrix for non-gating, redirective crash cushions may result in different crash results than those encountered in testing. Furthermore, impacts in excess of TL-3 impact severity or the existence of unusual impact conditions such as vehicle instability resulting from traversing curbs or excessive cross slopes prior to impact may compromise crash performance. Performance criteria relative to structural adequacy, occupant risk and vehicle trajectory may not meet NCHRP 350 evaluation criteria.

Model Number Description

	B Self-contained steel backup	C Concrete backup with side mount anchors
Backup Type: B or C	Typical hazard width 203 mm [8"]	Max. hazard width 914 mm [36"]
43 B 036 Nominal system width in inch Maximum nominal speed in m	es (width of the cylinders 1ph (43 mph [70 km/h] e	s) tc.)

Design Criteria (cont'd.)

Self-contained Backup

Overview

The REACT 350 System with a self-contained backup is designed to minimize installation time. This type of system arrives at the site fully assembled. The installation crew needs only to lift and place the system in front of the barrier, then drill and set the anchors. Refer to the installation manual for a complete list of instructions.



Figure 7 Self-Contained Backup

Hazard Width

Generally, the REACT 350 (36") with a self-contained backup can shield obstacles to 203 mm [8"] wide in a gore application. This type of system can also shield wider hazards in non-gore and bidirectional traffic locations (See Offsetting the System and Bidirectional Traffic on next page).

When shielding median barriers (813 mm [32"] tall safety shape), a self-contained system may be used if the base or "toe" of the barrier is tapered to a total width of 330 mm [13"]. See figure 8.



Figure 8 Tapered Barrier

Design Criteria (cont'd.)

Guardrail Attachment

Hardware is available to mount w-beam guardrail or a safety shaped barrier to the self-contained backup of the REACT 350 (36"). A folded transition plate and w-beam connector can mount to either or both sides of the backup assembly. See figure 9. If bidirectional traffic is present, special post spacing, rail, and rubrail will be required for guardrail.



Figure 9 Guardrail Attachment Hardware

Bidirectional Traffic

If bidirectional traffic (vehicles traveling opposite directions on either side of the system) is present, special consideration needs to be taken when placing the system. It is important that the self-contained backup does not become a hazard to the reverse direction traffic. If a system is placed in a location where traffic will be approaching from the rear of the system, transition hardware may be required.

Optionally, if space permits, the REACT 350 (36") may be offset so that the backup structure is shielded by the hazard (See Offsetting the System). Guardrail transition hardware may also be used.



Figure 10 Bidirectional Traffic

Design Criteria (cont'd.)

Offsetting the System

If space permits, REACT 350 (36"), with a self-contained backup, may be offset from the center of the hazard. Off-setting may be necessary for two reasons:

- 1) To shield a hazard wider than 200 mm [8"]
- 2) If bidirectional traffic is present

When offsetting the system, align the vertical face of the backup structure with the face of the barrier (See figure 11). With this method, REACT 350 (36") with self-contained backup may shield hazards up to 610 mm [24"].

If a wider hazard is present or if bidirectional traffic is present, a concrete backup may be required. Contact Energy Absorption Systems, Inc. Customer Service Department.

Concrete Backup

Overview

The REACT 350 (36") is also designed to mount directly to a new or existing concrete backup. This type of system requires slightly more installation time, as the cables must be installed on site. Refer to the Installation manual for a complete list of instructions.

Existing concrete backups must be a minimum of 1 m [40"] high, 610 mm [24"] long, and 762 mm [30"] to 914 mm [36"] wide, with a 28 day strength of 28 MPa (4000 psi) and fully reinforced.

If your existing structure does not meet these minimums, special hardware and designs may be available for them. Contact Energy Absorption Systems, Inc. Customer Service Department with your site information.



Figure 11
Offsetting the System



Figure 12 Offsetting the System

Design Criteria (cont'd.)

Hazard Width

The REACT 350 (36") with a concrete backup may protect obstacles up to 914 mm [36"] wide. The backup must be 762 mm [30"] to 914 mm [36"] wide to use standard side anchor hardware.

Bidirectional Traffic

If bidirectional traffic (vehicles traveling opposite directions on either side of the system) is present, special consideration needs to be taken when placing the system.

It is important that the concrete backup itself does not become a hazard to the reverse direction traffic. If a system is placed in a location where traffic will be approaching from the rear of the system, the backup should not protrude beyond the hazard being shielded. Concrete tapering may be required.

Also, an additional standard side anchor plate should be rotated 180 degrees and placed behind the first anchor plate (see Figure 13). In this case, the backup must be 762 mm [30"] long.



Figure 13 Standard Anchor Plate

Joints

The REACT 350 (36") may span longitudinal joints, however custom hardware will be required.

The REACT 350 (36") may also span a transverse joint if the joint falls under the front section of base track. In this case, the front section of base track should be cut after installation so as not to span the joint with structural steel. Never cut the rear section of base track. The joint movement must be limited to 38 mm [1.5"]. Four cylinder systems do not have a front section of base track that can be cut.



Figure 14 Longitudinal or Transverse Joints

Limitations and Warnings

Energy Absorption Systems, Inc., in compliance with the National Cooperative Research Highway Program 350 (NCHRP Report 350) "Recommended Procedures for the Safety Performance of Highway Safety Features", contracts with FHWA approved testing facilities to perform crash tests, evaluation of tests, and submittal of results to the Federal Highway Administration for review.

The REACT 350 (36") was tested to meet the requirements and guidelines of NCHRP Report 350. These tests typically evaluate product performance by closely simulating actual impacts involving a typical range of vehicles on our roadways, from lightweight cars (approx. 820 kg [1800 lb.]) to full size pickup trucks (approx. 2000 kg [4400 lb.]). A product can be certified for various speed levels.

Level I: 50 km/h [31.10 mph] Level II: 70 km/h [43.49 mph] Level III: 100 km/h [62.13 mph]

These tests are not designed to represent the performance of products when impacted by every vehicle type or every impact condition.

Energy Absorption Systems, Inc. does not represent nor warrant that the results of these controlled tests show that vehicle impacts with the products in other conditions would necessarily avoid injury to person(s) or property. Impacts that exceed the design capabilities of the product may not result in acceptable crash performance as outlined in NCHRP Report 350, relative to structural adequacy, occupant risk and vehicle trajectory. Energy Absorption Systems, Inc. expressly disclaims any warrant or liability for injury or damage to persons or property resulting from any impact, collision, or harmful contact with products, other vehicles, or nearby hazards or objects by any vehicle, object or person, whether or not the products were installed by or under the direction of Energy Absorption Systems, Inc. or by third parties.

The REACT 350 (36") was designed to be installed, delineated, and maintained in accordance with State and Federal guidelines. Energy Absorption Systems, Inc. offers a reflective delineator panel and has reflective tabs for its REACT line of products. However, the material is only intended to supplement delineation required by the Department of Transportation's "Manual on Uniform Traffic Control Devices" (MUTCD). Design tables are provided in the product manual to aid in selecting the most appropriate product configuration for proper application to the site. The engineer should be careful to properly select, install and maintain the product. Careful evaluation of the site geometry, vehicle population type, speed, traffic direction and visibility are some of the elements that require evaluation in the proper selection of a safety appurtenance. For example, curbs could cause unsafe vehicle trajectory.

After an impact occurs, the product should be restored to its original condition as soon as possible. When a reusable safety product is struck, it is still necessary to restore the product to it original length and inspect all the components for damage and repair and/or replace components as necessary.

The restorable nature of the cylinders provides for potential rebounding of an impacting vehicle into pathways beyond the reserve area. Field performance assessments indicate secondary impacts have not problematically resulted.

Site Data Form (Please make copies)

Created by	Date Submitted
Company	Date Required
Site Location / Title	
City/County	State/Country
1. Location of hazard: MedianGoreRoadside	Toll
2. Direction of traffic (circle all appropriate arrows)	
3. Object being protected: (sketch hazard and dimensio	(n)
Concrete Barrier (show barrier with dimen- New Jersey Barrier,F Shape B Single Slope Barrier,Other Guardrail (show cross section with dimens- Thrie-Beam,W-Beam,Other	sions) \leftarrow \leftarrow ions) er
4. Design Speed of Roadway (mph or km/h)	Sketch of hazard
5. FoundationGrade,Deck structure,	Continuous concrete pavement
6. Does expansion joint pass through System location? the exact location of the joint. What is the maximum movement.	No,Yes. If yes, attach a drawing of site showing novement in the joint? Show the direction of
7. Does curbing exist? No,Yes If yes, wh	nat is the curb height?
8. Is cross slope greater than 8%?No,Yes I	f yes, what is the slope?
9. Provide photos and/or sketches of the site. Be sure to (Use the back of this sheet or attach an additional sheet	o give dimensions for obstacles. t with sketches of the site.)
10. Number of impacts expected per year?	
11. Drawings requested Quantity I	Drawing Size (11x17 unless specified)
SetCover Sheet Only	Cover sheet and Concrete Work

12. Temporary/Construction Zone or Permanent

1 To: _			Date:	_ Order No
			Job No	
			Job Name:	
			If you need costs:	
ip To: _			Project No	
			Section No	
lantity	Model No	Description		
antity	Model No.	Description		
	R43B036 R55B036	4 Cylinders with stee	el, self-contained backup	
	R62B036	9 Cylinders with stee	el, self-contained backup	
	R70B036	9 Cylinders with stee	el, self-contained backup	
	R43C036	6 Cylinders with con		
	R62C036	9 Cylinders with con	crete backup	
	R62C036 R70C036	9 Cylinders with con 9 Cylinders with con	crete backup crete backup crete backup	
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REACT 350® (36")













																													ENERGY ABSORPTION SYSTEMS, MC ENGINEERING AND RESEARCH DEPARTMENT	REACT 350 [®] SYSTEM	CYLINDER ASSEMBLY SCHEDULE		VBN 394EE SHEET	1=1 3535001-0000 1 of 1 C
	CONCRETE B/U	ASSEMBLY	3535011-0100	3535012-0000	3535013-0100	3535014-0000		CONCRETE B/U	ASSEMBLY	3535017-0100	3535018-0000	3535013-0100	3535019-0000	3535020-0100	3535021-0000		CONCRETE B/U	ASSEMBLY	3535022-0100	3535023-0000	3535024-0100	3535025-0000	3535013-0100	3535019-0000	3535039-0000	3535029-0100	3535077-0000							
	STEEL B/U	ASSEMBLY	3535011-0000	3535012-0000	3535013-0000	3535014-0000	щ	STEEL B/U	ASSEMBLY	3535017-0000	3535018-0000	3535013-0000	3535019-0000	3535020-0000	3535021-0000	ш	STEEL B/U	ASSEMBLY	3535022-0000	3535023-0000	3535024-0000	3535025-0000	3535013-0000	3535019-0000	3535039-0000	3535029-0000	3535077-0000		ORKER 10/26/1999	D: DATE			5001-0000.idw	-X TRIVIES
ER SCHEDULE 36 & 43C036 1PH [70 kph]		O.D.	36"	36"	36"	36"	ER SCHEDUL 36 & 55C036 MPH [90 kph]		O.D.	36"	36"	36"	36"	36"	36"	ER SCHEDUL 36 & 62C036 1PH [100 kph]	L	0.D.	36"	36"	36"	36"	36"	36"	36"	36"	36"		DRAWN	CHILCHEI	APRON		353	NEXT AS
CYLINDE 43B03 43 M		DESCRIPTION	HDPE CYLINDER	HDPE CYLINDER	HDPE CYLINDER	HDPE CYLINDER	CYLIND 55803 55 N		DESCRIPTION	HDPE CYLINDER	CYLINDI 62B00 62 M		DESCRIPTION	HDPE CYLINDER	ABLE STRAPS.																			
		STOCK NO.	4170	4150	4130	4120			STOCK NO.	4130	4130	4130	4130	4170	4170			STOCK NO.	4110	4110	4120	4120	4130	4130	4140	4150	4150	CYLINDERS WITH C						
		CYL. NO.	-	2	3	4			CYL. NO.	1	2	3	4	5	9			CYL. NO.	-	2	з	4	5	9	2	20 0	6	* INDICATES			App.	WW	ALC	ALC
			*		*					*		*		*					*		*		*			*					Revision Date Rev By Chk.	EMOVED CYLINDER THICKNESS 10/10/00 A LWC BB 1	DATED 62 MPH CVLINDER SCHEDULE TABLE-ECO 2274 2/22/07 B DDSJME A	2 2 2 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1





















REACT 350[®] (36")





















REACT 350[®] (36")















Notes

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